

# Special silicone key technique offers massive time-saving options.

From wax set-up...



... to finished denture by only one high gloss polishing via special silicone key technique.



- smooth surfaces through special silicone key technique
- reduces trimming work
- just polishing needed

# Silicone key techniques for temporary restorations:



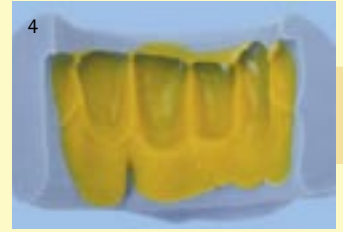
1 Apply fine cast matrix silicone visio.sil fix on to the relevant areas. It is essential that interdental spaces and occlusal / incisal areas are deeply filled and nicely covered.



2 The blue kneading silicone Haptosil D is kneaded mixed from its two components at 1:1 ratio until a homogenous color is achieved.

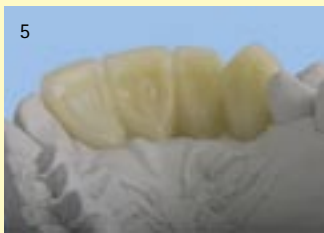


3 Right after applying visio.sil fix, Haptosil must be adapted smoothly to completely embed the visio.sil layer.



4 This silicone key technique with precisely casted surfaces and interdental spaces offers:

- less rework
- no super-glue needed
- stable matrix
- precise and easy repositioning of the key



5 Temporary anterior bridge: set up of visio.lign shells



6 Ready for pouring the tooth colored cold-curing resin breformance.



7 The polymerised bridge just needs trimming.



8 This indicates that the special silicone key technique is first choice for making temporary bridges such as from the SKY fast&fixed therapy.

# Silicone key technique for casted dentures



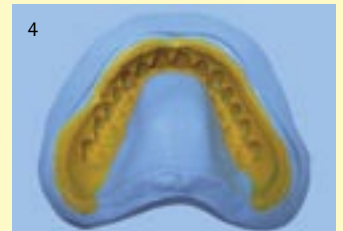
1 The nicely designed wax set up to be transferred into acrylic resin.



2 Fine casting visio.sil fix (yellow) is applied vestibularly and occlusally



3 As visio.sil fix (yellow) is still in a sticky state, Haptosil D is applied all over the visio.sil fix layer to ensure a good link.



4 Precisely casted interdental areas reduces trimming time. By the use of visio.sil there is no need of super-glue as silicone and veneering shells benefit from a suction bowl effect. This saves time and material as there is no super glue residue on the shell's surfaces which may also destroys the shell's morphology.



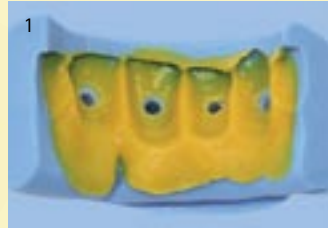
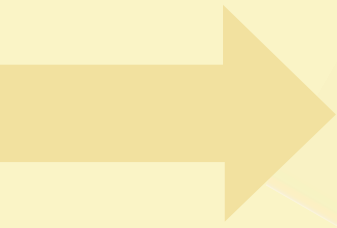
5 Special matrix drill holes for bubble-free pouring the resin.



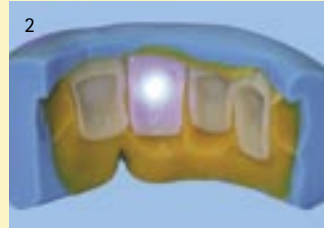
6 Only a buffing wheel is required to polish to high gloss state. No additional trimming of the denture due to special silicone key technique.

# Silicone key technique for light-curing (opaque) materials

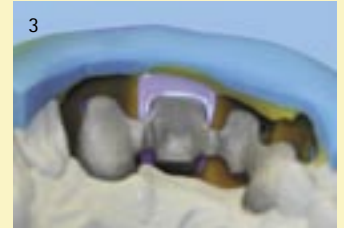
## Optically opaque silicones



1 Drillholes applied by the matrix drill. To allow UV penetration of the matrix. Herewith UV light can access bonding resin.



2 Light pervading the hole in the matrix and veneer. A way to fix veneering shells through an opaque silicone key.



3 Obvious: From core to surface illumination of the veneering shell.

## haptosil D silicone key- combined with transparent visio.sil



4 The blue haptosil D matrix is simply trimmed with a scalpel.



5 The window area to be filled up with transparent visio.sil



6 Use washing-up liquid to smoothen off visio.sil while at it's soft state.



**Attention! Watch the correct order:** Visio.sil bonds to haptosil D. haptosil D does not bond to hardened visio.sil.

### Optional



8 Cut a slotted window into the hardened Haptosil D and fill up with visio.sil.



9 Apply haptosil D into the mucolabial fold and add to full matrix shape by using visio.sil.



10 Thanks to transparent visio.sil window, the light will penetrate the silicone key.

## Silicone key made from transparent visio.sil



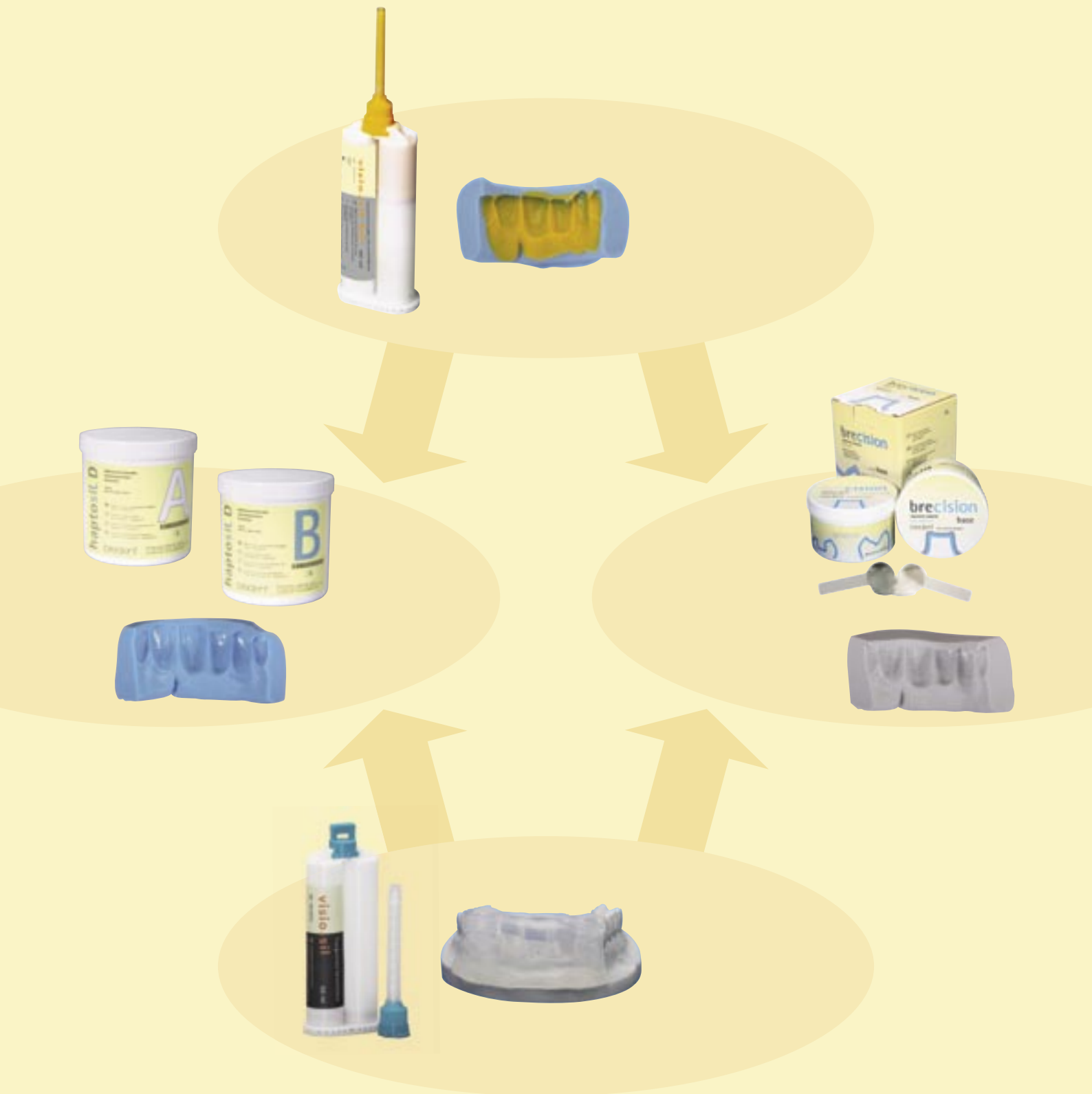
11 Direct application of visio.sil from the cartridge.



12 Due to good light transmission veneering shells are safely fixed.



# Overview of combination options



## Accessories:



**Matrix drill**  
1 piece  
REF 330 0078 0

